

ATLAS Inner tracker (ITk) upgrade in view of HL-LHC

*Dimitris Varouchas (IJCLab-Orsay, CNRS/IN2P3),
on behalf of the ATLAS-ITk collaboration*

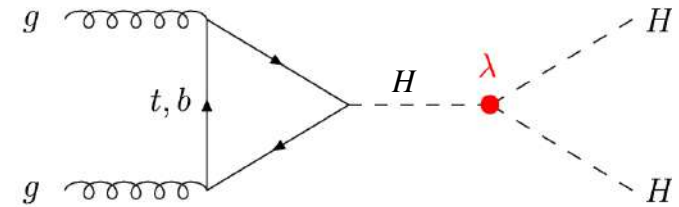
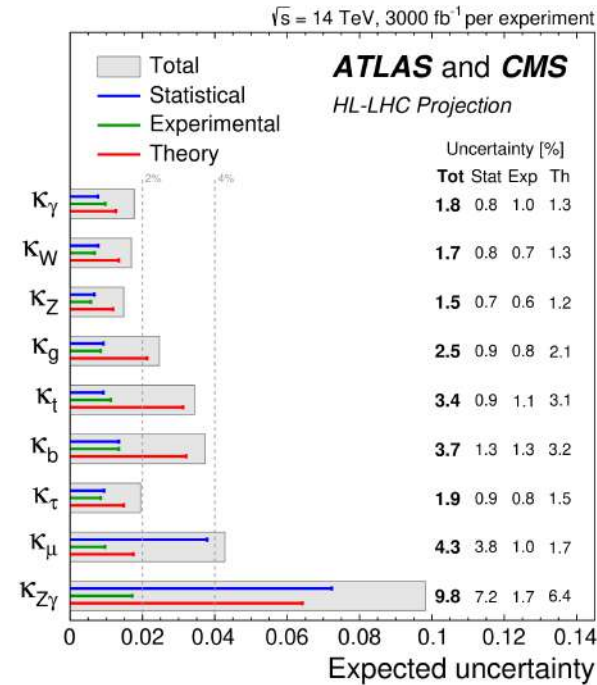


Higgs Physics at the HL-LHC,

[CERN-LPCC-2018-04](#)

Snowmass, [ATLAS-PHYS-PUB-2022-018](#)

- Estimated integrated luminosity of HL-LHC: **3000-4000 fb⁻¹**
- Highlights of HL-LHC physics programme
 - High precision on **Higgs boson properties**: couplings, mass, width, access to self coupling
 - Increase precision in **EW sector measurements**: vector boson scattering, triboson couplings, rare processes
 - **Search for BSM physics**: SUSY, dark matter, exotic resonances, long-lived particles, etc



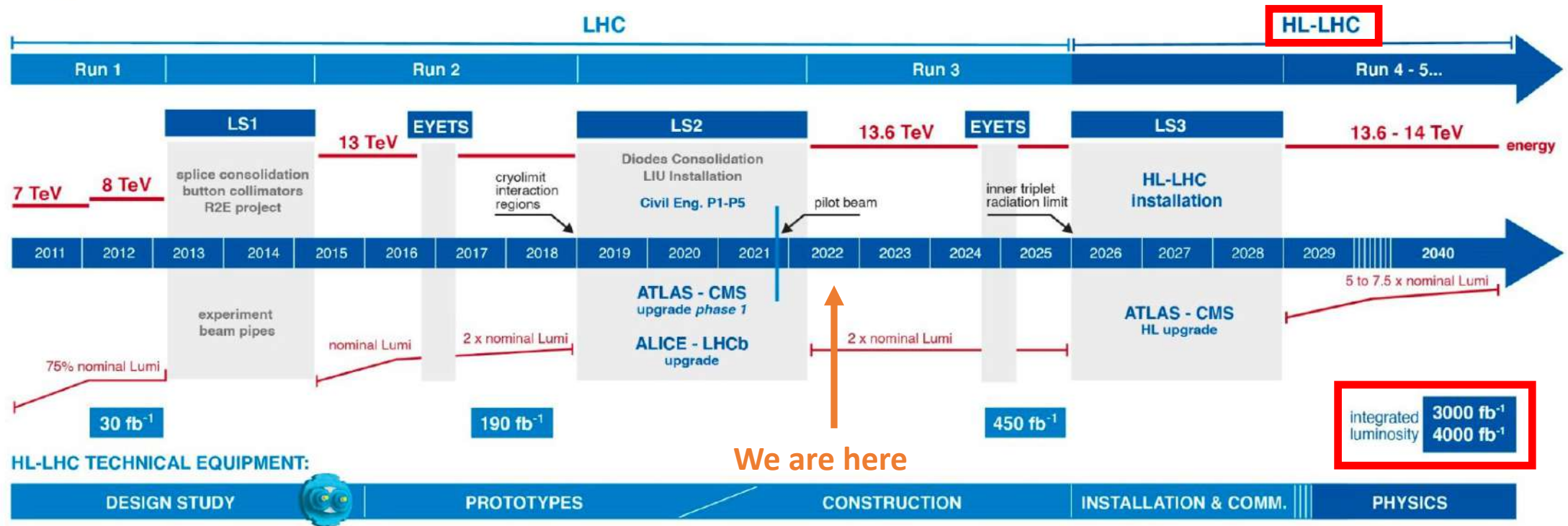
SM di-Higgs production in ATLAS @ 3000 fb⁻¹

Measured μ	Statistical-only	Statistical + Systematic
$HH \rightarrow b\bar{b}b\bar{b}$	1.0 ± 0.6	1.0 ± 1.6
$HH \rightarrow b\bar{b}\tau\tau$	1.0 ± 0.4	1.0 ± 0.5
$HH \rightarrow b\bar{b}\gamma\gamma$	1.0 ± 0.6	1.0 ± 0.6
Combined	1.00 ± 0.31	1.0 ± 0.4

- Huge statistics: **stringent test of our physics models**
- **Indirect search of new physics** through deviations from the theory (differential measurements, EFTs, etc)

- Higgs boson couplings uncertainty < ~4%
- Di-higgs production
 - 40% signal strength uncertainty
 - 4 σ significance after ATLAS & CMS combination at 3000 fb⁻¹
- LHC history teaches us that we often do better wrt the projections. *(We will most likely do better)*

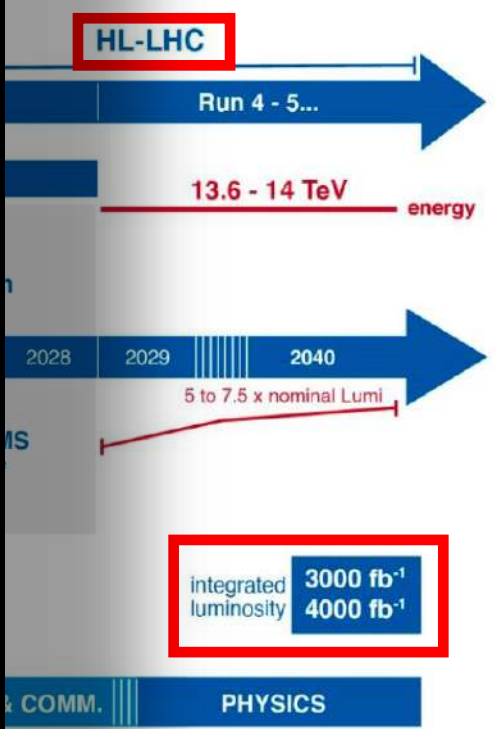
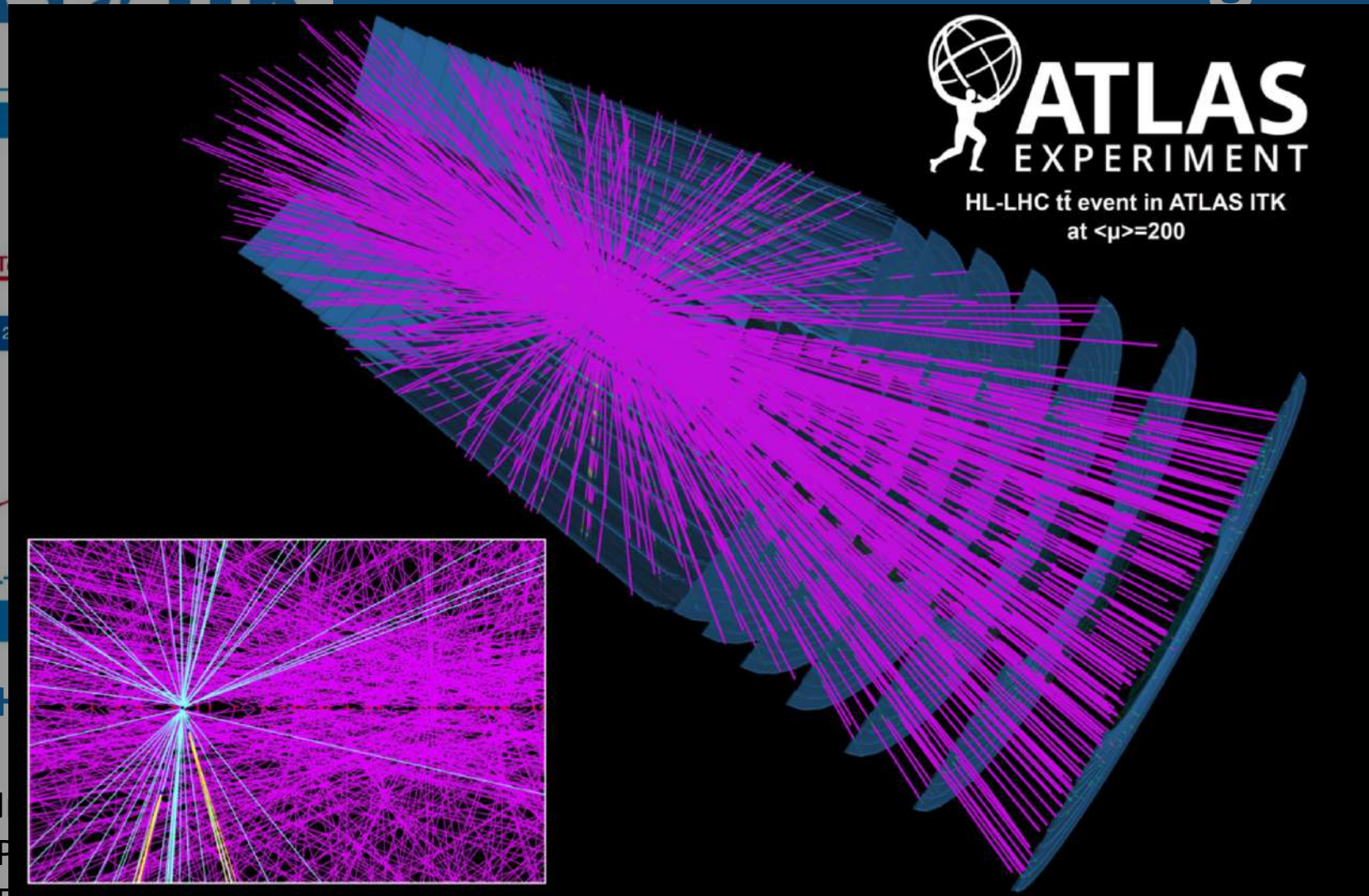
LHC timeline including HL-LHC



We are here

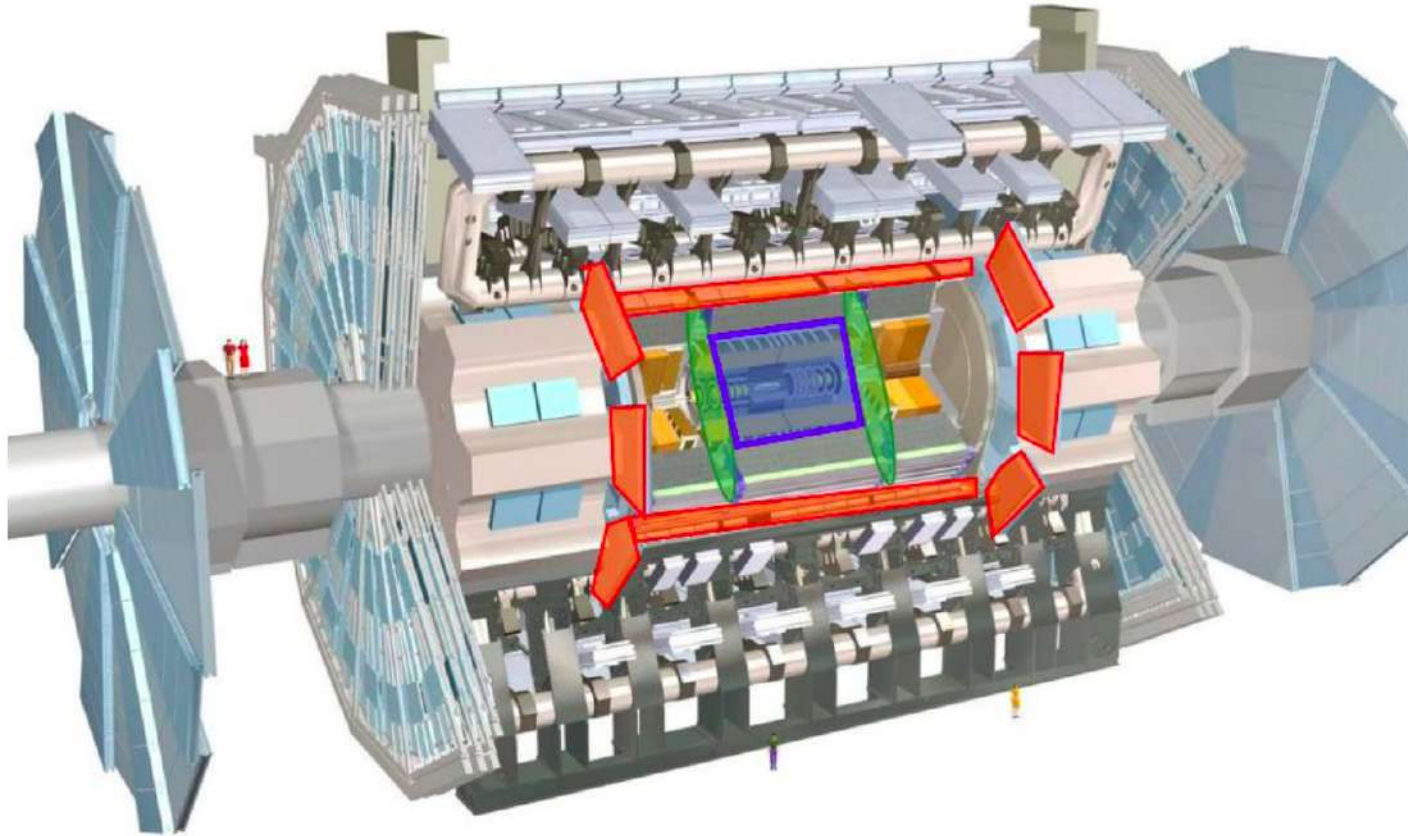
- HL-LHC phase currently scheduled to start in 2029
- Data taking foreseen up to ~2040
 - Instantaneous luminosity to increase from 2 to $\sim 7.5 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$: very high detector occupancy
 - Pile-up increase to ~ 200 , from ~ 40 currently
 - Estimated integrated luminosity at the end of HL-LHC: 3000-4000 fb⁻¹, **factor of 10 increase**

LHC timeline including HL-LHC



- HL-LHC
- Data
 - I
 - P
 - Estimated integrated luminosity at the end of HL-LHC. 3000-4000 fb⁻¹, factor of 10 increase

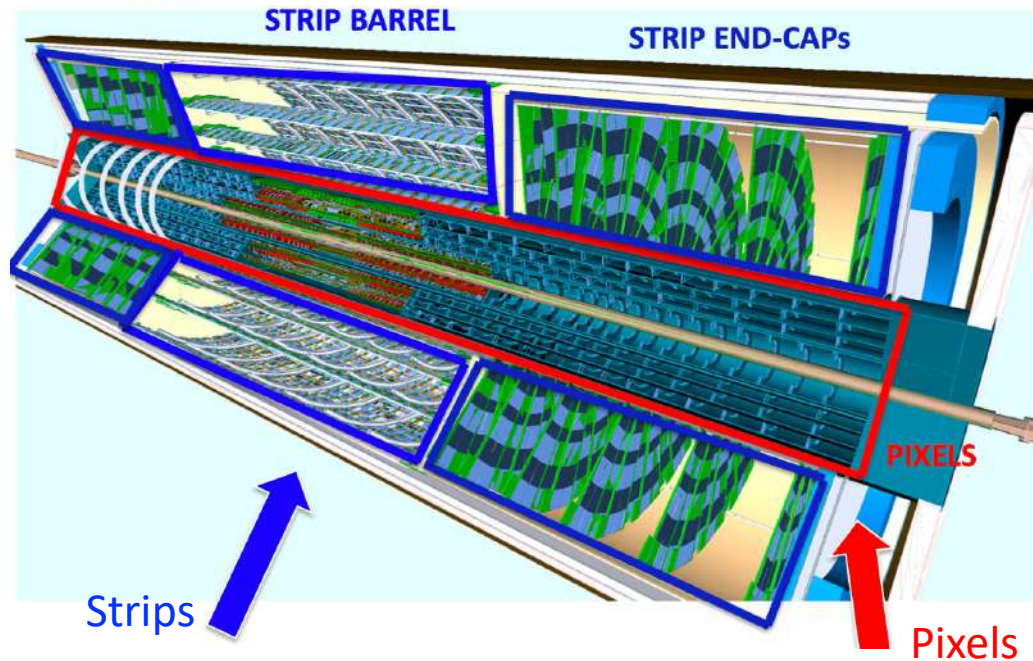
• Major upgrades are planned for all the LHC experiments to cope with these very harsh conditions



- New **muon chambers** at the innermost part
 - Trigger efficiency and momentum resolution improvements
 - **High Granularity Timing Detector (HGTD)**
 - Improved pileup suppression at the forward region
 - Upgrades on calorimeter and muon chambers off-detector electronics and trigger
- **New inner tracker (ITk)**
 - Higher granularity
 - Reduced material
 - Radiation hardness
 - Faster readout
 - Goal: new tracker to have similar, or better, performance compared to current inner detector

Focus of this talk

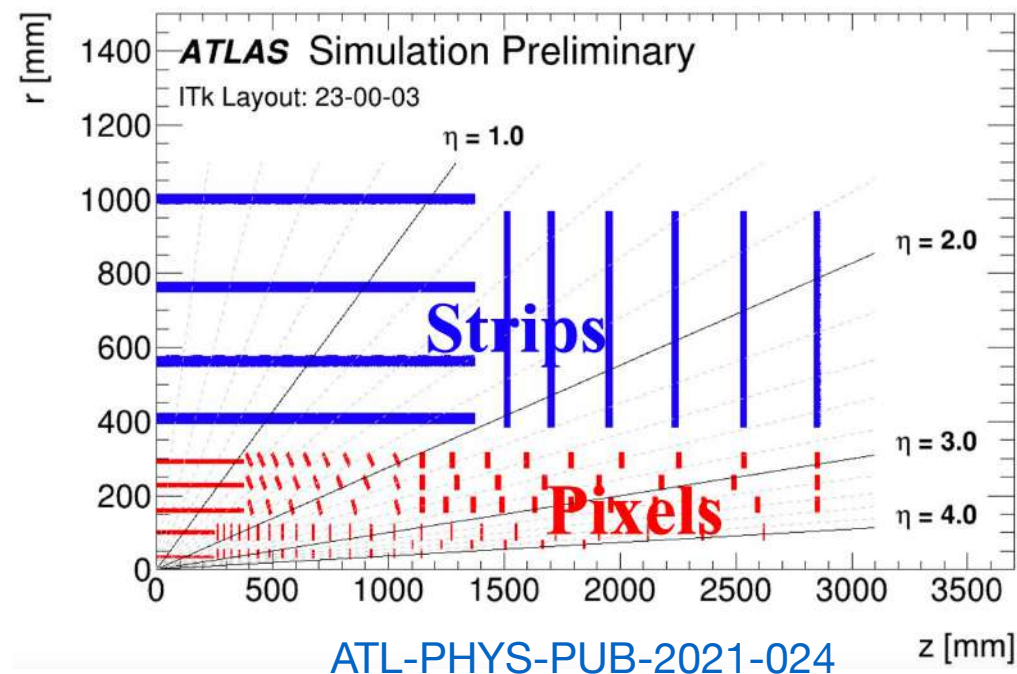
Inner Tracker upgrade (ITk)



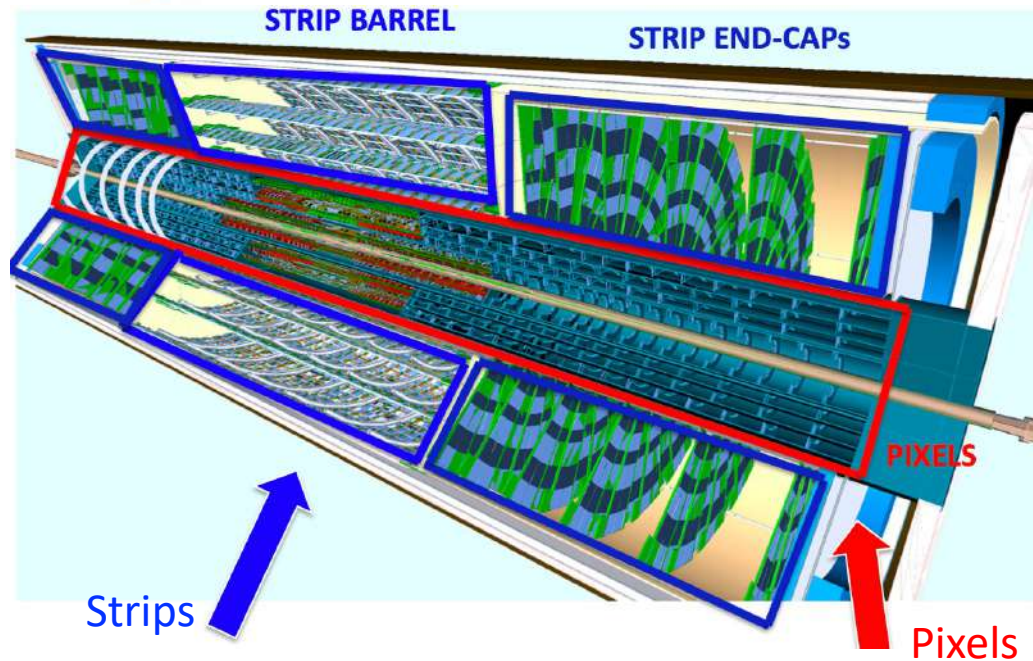
- All-silicon inner tracker with increased acceptance from $|\eta| < 2.5$ (current ID) to $|\eta| < 4$ (ITk)
 - Improved pile-up suppression in the forward region

- **Outer strip detector:** 4 barrel layers + 6 end-cap disks
- **Inner pixel detector:** 5 barrel layers + inclined and vertical rings
 - $\sim 13\text{m}^2$ of active area
 - ~ 9000 modules
 - 5.1 Giga-pixels
 - Pixel pitch: $25 \times 100 \mu\text{m}^2$ for L0, $50 \times 50 \mu\text{m}^2$ elsewhere

Current pixel system
 $\sim 1.9 \text{ m}^2$ of active area
 2000 modules
 92 Mega-pixels
 Pixel pitch at L0: $50 \times 250 \mu\text{m}^2$



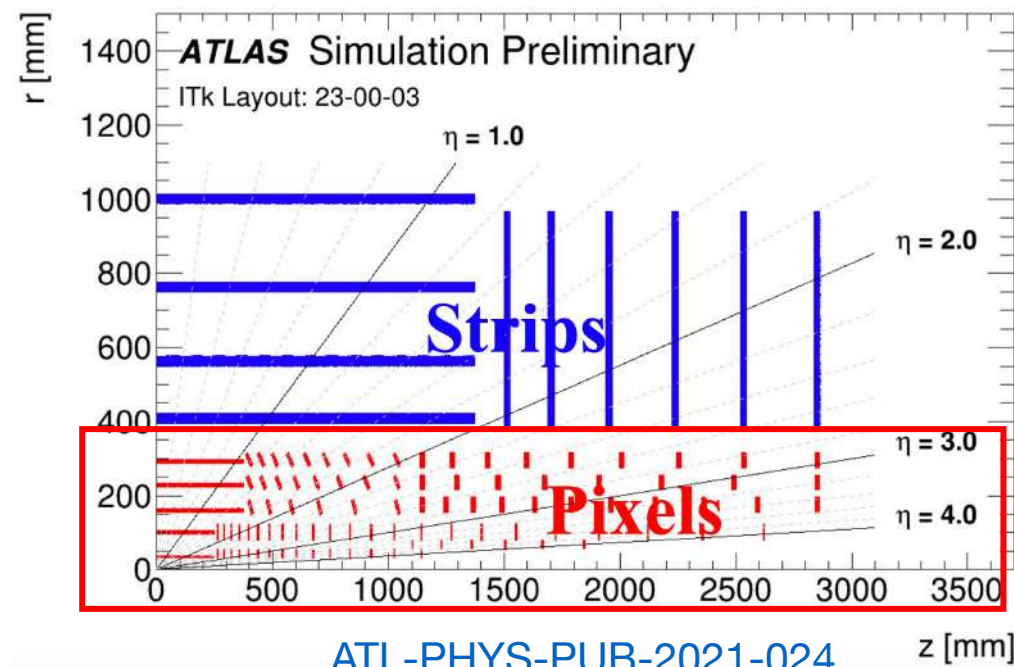
Inner Tracker upgrade (ITk)

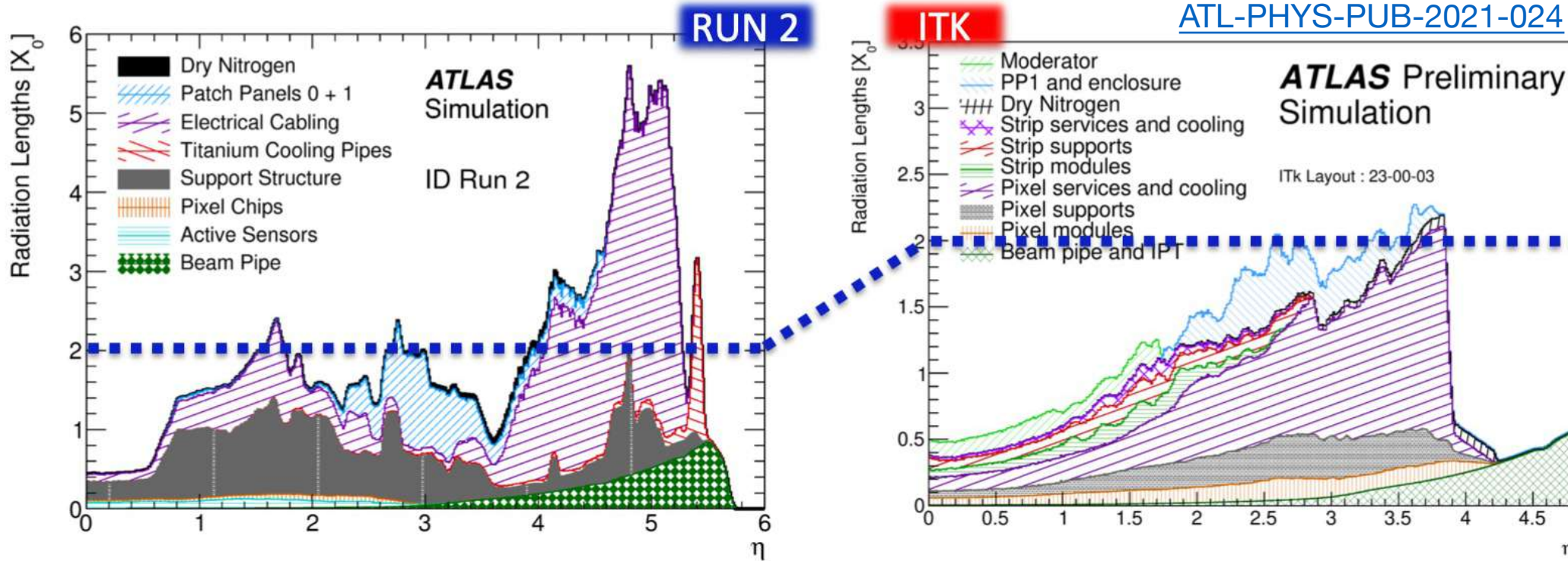


- All-silicon inner tracker with increased acceptance from $|\eta| < 2.5$ (current ID) to $|\eta| < 4$ (ITk)
 - Improved pile-up suppression in the forward region

- Outer strip detector: 4 barrel layers + 6 end-cap disks
- Inner pixel detector: 5 barrel layers + inclined and vertical rings
 - $\sim 13\text{m}^2$ of active area
 - ~ 9000 modules
 - 5.1 Giga-pixels
 - Pixel pitch: $25 \times 100 \mu\text{m}^2$ for L0, $50 \times 50 \mu\text{m}^2$ elsewhere

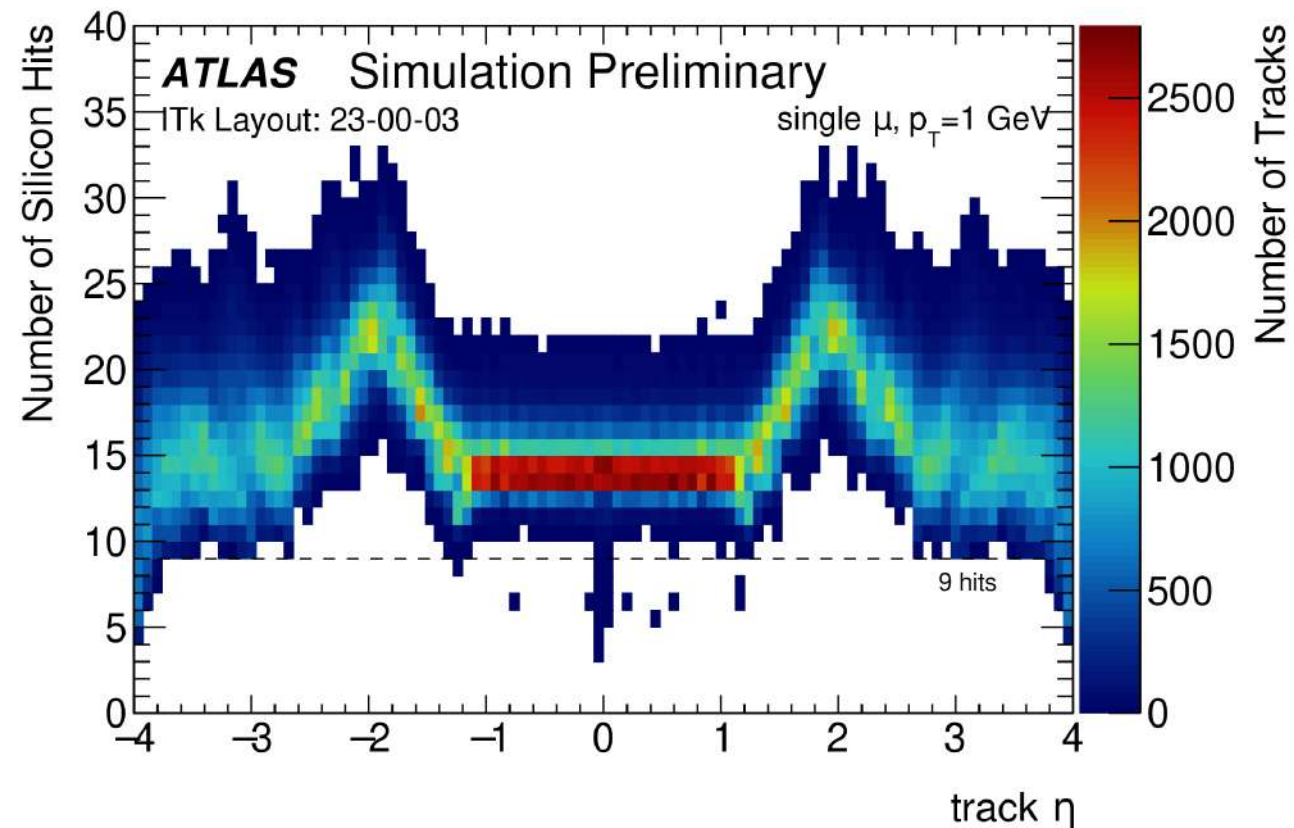
Main focus today



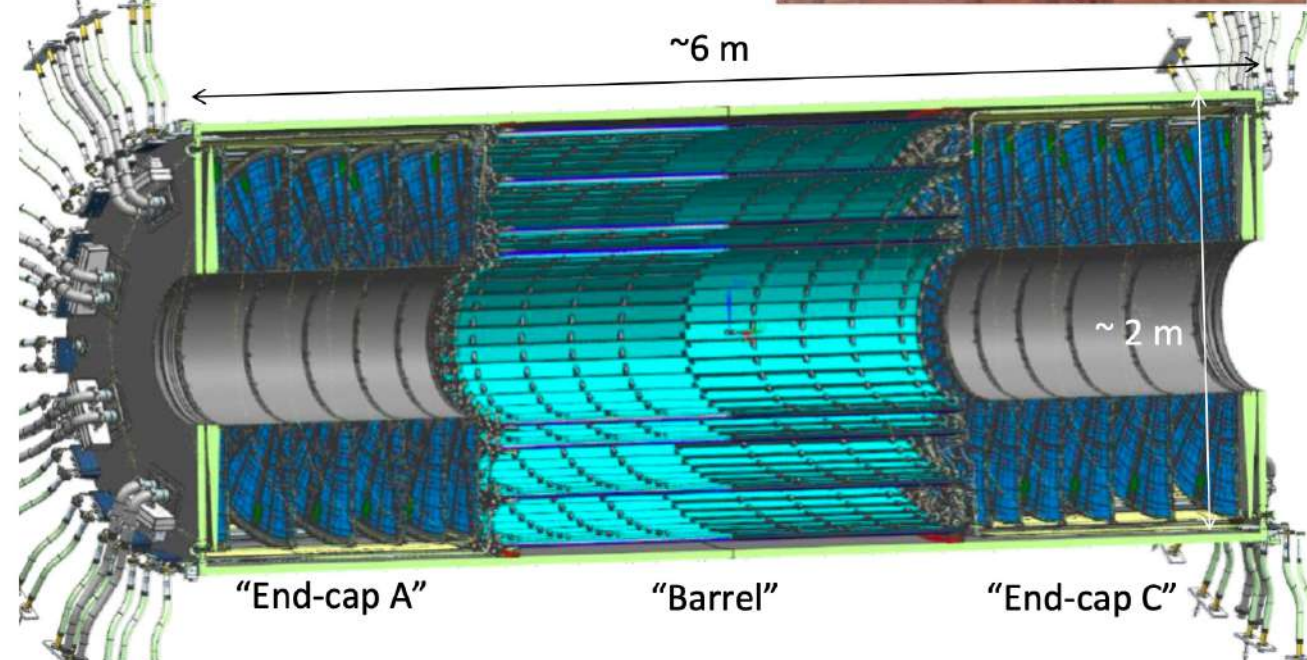
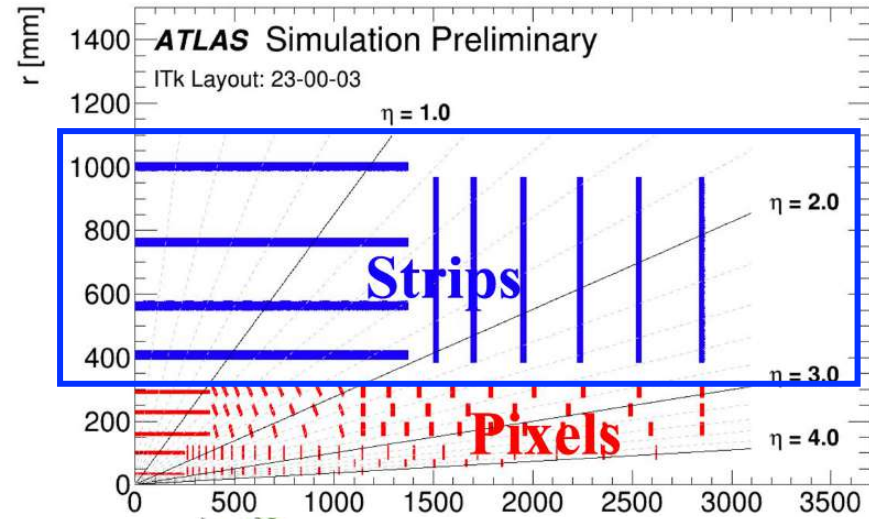


- **Reduced material** with respect to current inner tracker
 - **Sophisticated CO2 cooling system**
 - **Ultra light carbon structures** for mechanical mounting
 - **Innovative serial powering** for the ITk-Pixel detector: less cabling/services

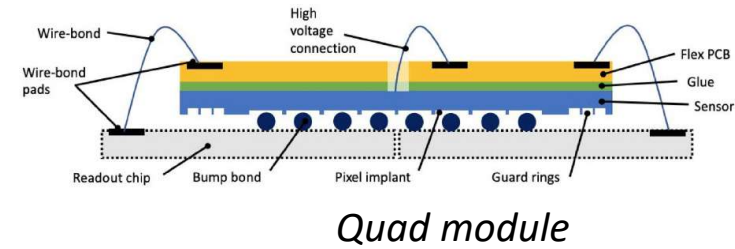
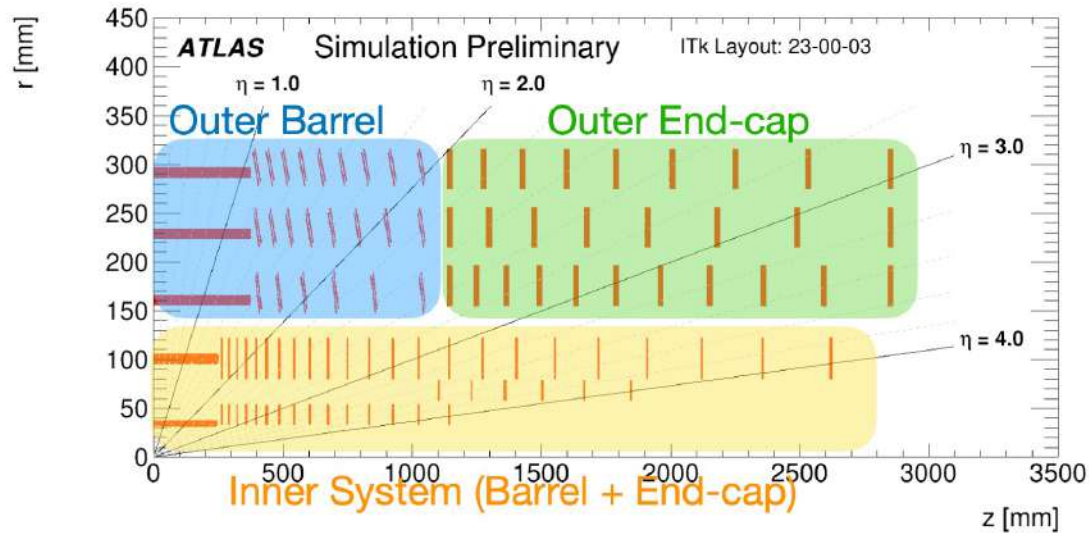
- Target: **similar or better performance** wrt current inner detector, even if HL-LHC conditions will be **much harsher**
 - Finer granularity of detector
 - Cope with higher occupancies
 - Reduced material budget
 - Less multiple scattering, photon conversions, etc
 - Big pseudorapidity coverage, increased number of layers
 - More hits on track
- **Minimum 9 hits** per track at **central** region, **13 hits** at the **forward** region
- Track **hits redundancy** is mandatory to solve the high **combinatorics** expected at HL-LHC



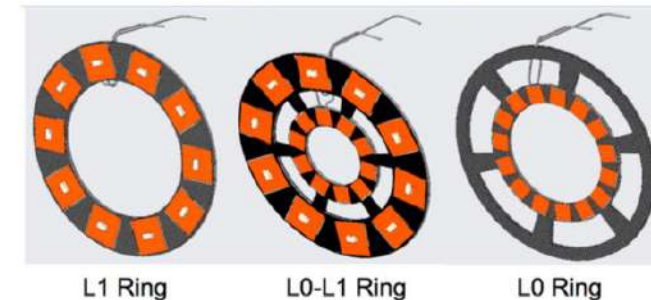
- 4 barrel layers + 12 end-cap disks
- Dimensions: 6m long, 2m wide
- ~17k modules
- 60M readout channels
- Sensor / Electronics
 - Three dedicated ASICs
- Production status
 - Sensors in production
 - ASICs in production
 - Hybrids and modules in pre-production



- ITk-Pixel detector composed by 3 parts: outer barrel, outer end-cap, and inner system

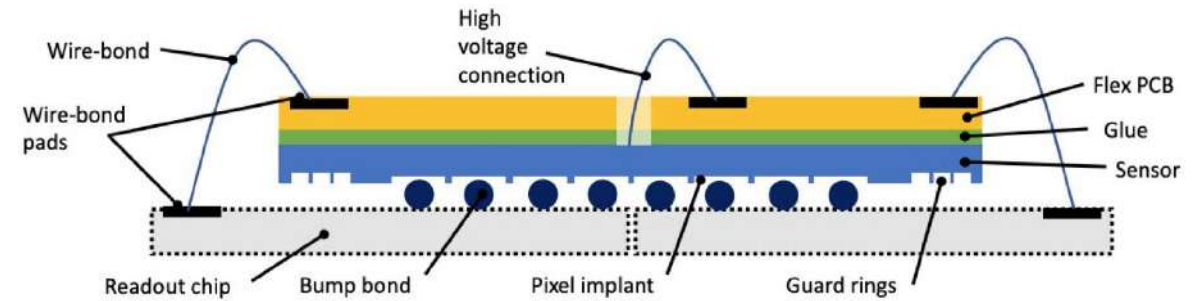
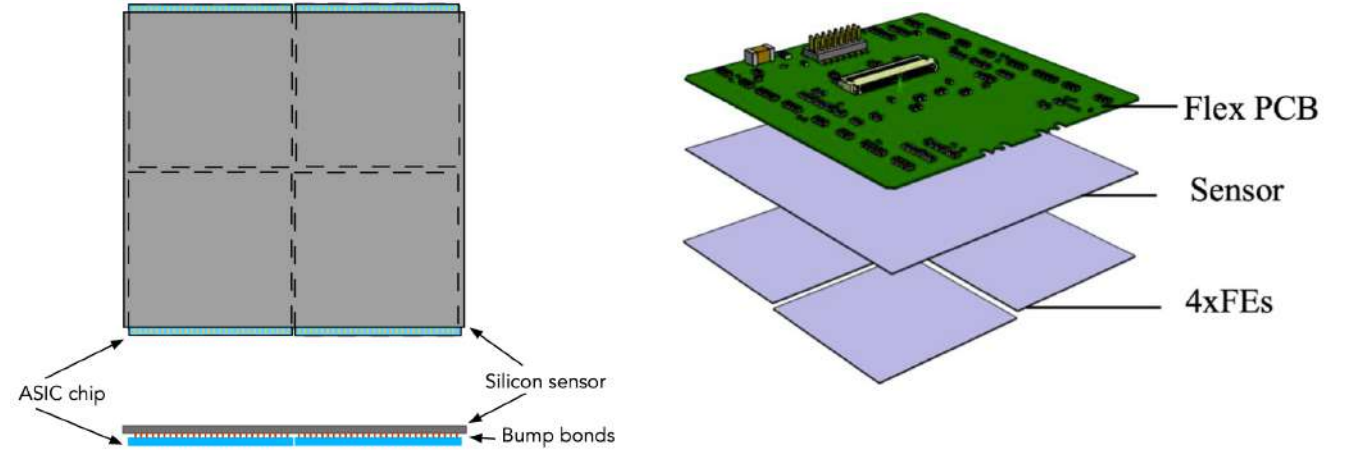


Mechanical structures



- Outer barrel:** 3 barrel layers, 2x23 inclined disks
- Outer endcap:** 2x28 outer disks
- Inner system:** 2 barrel layers and 2x44 disks
 - Most innermost layer: 34 mm from the beam pipe

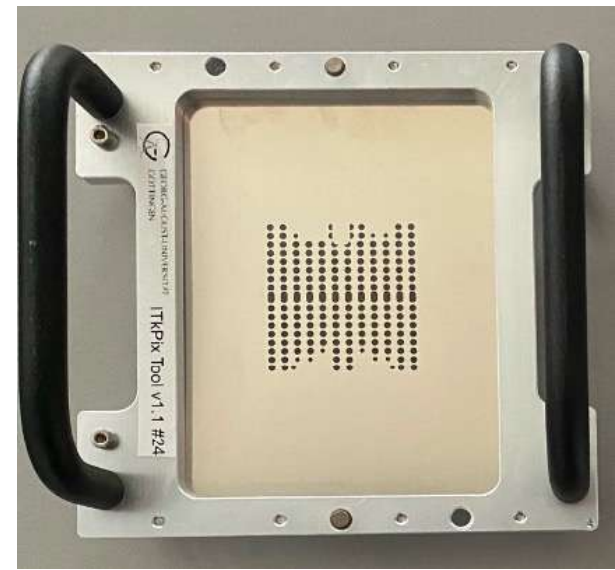
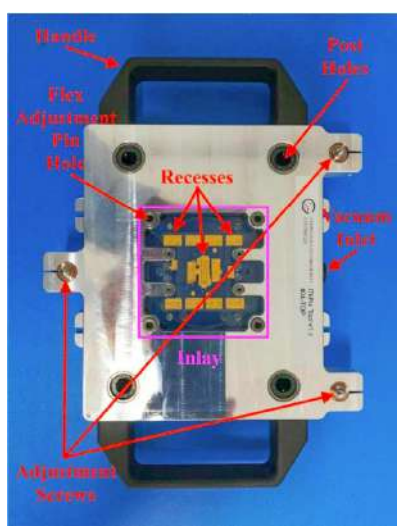
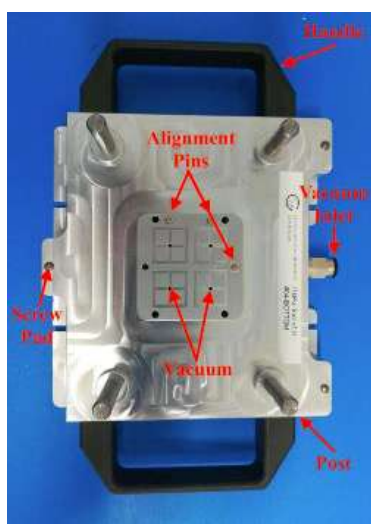
- **Bare module: silicon sensor flip-chip assembled to FE via indium bump bonding**
- **Flexible printed circuit board (Flex PCB) glued on sensor, and then wire bonded to ASIC**
- **Two types of modules**
 - **Quad** modules: 4 Fs bump bonded to one sensor; 95% of the total modules (everywhere but Layer-0)
 - **Triplet** modules: 3 single-chip bare modules connected to the same flex; 5% of the total modules (Layer-0)
- All **chips** are thinned to **150 μm**
- All **sensors** are **150 μm thick**, apart from **Layer-1**, which are **100 μm**



LinearTriplet Flex (Layer-0 barrel)



Photostory of module assembly



- We are using a manual and simple assembly tooling based on mechanical jigs and a mask (stencil) to control the glue pattern
- Epoxy adhesive used, radiation hard

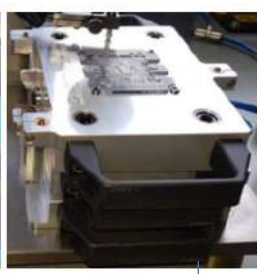
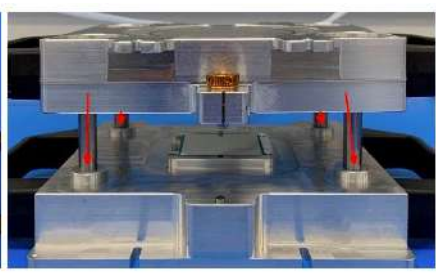
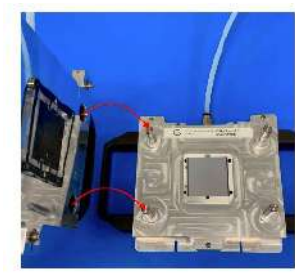
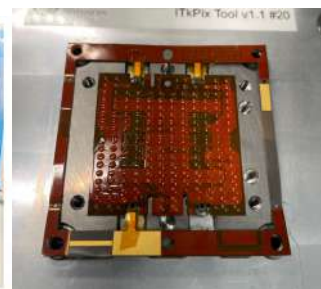
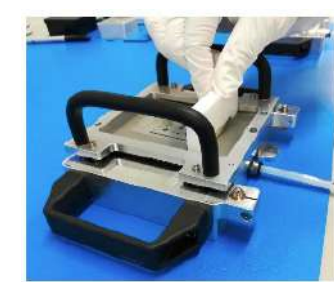
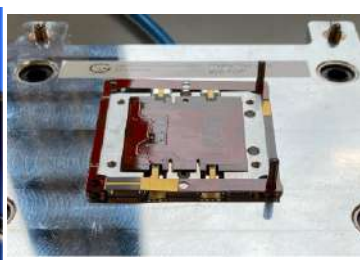
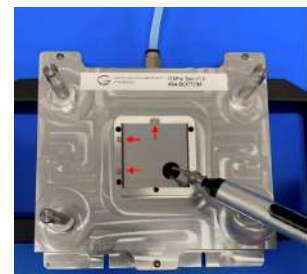
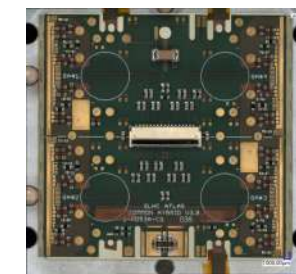
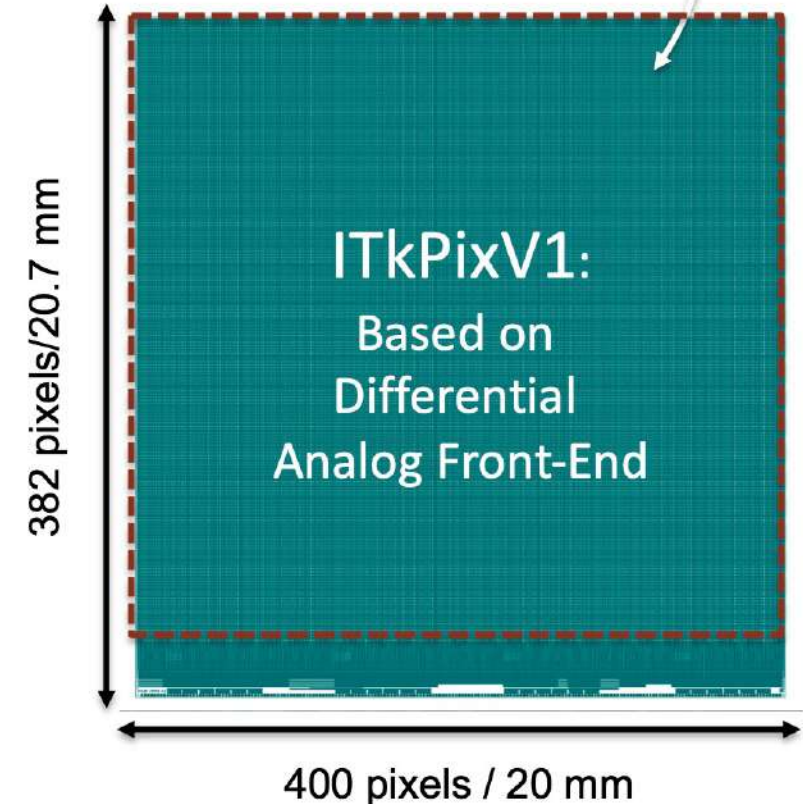
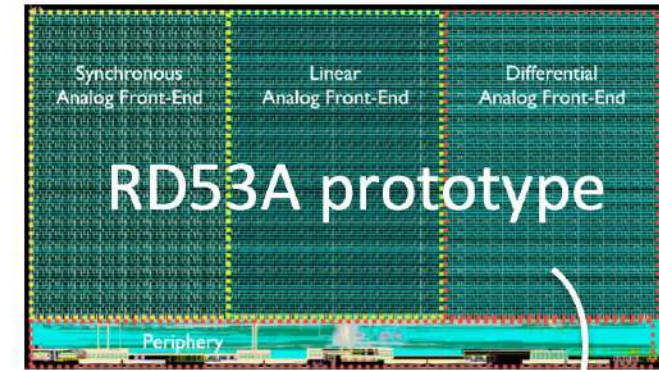


Photo story of gluing an ITk-pixel module



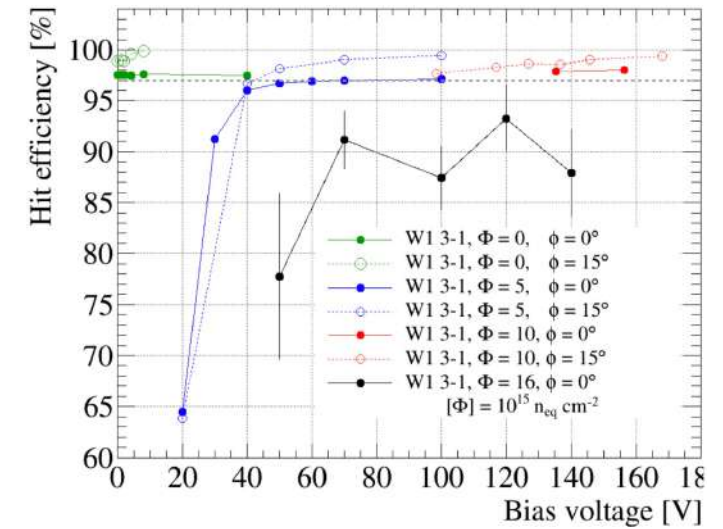
← 8h later
Assembled module

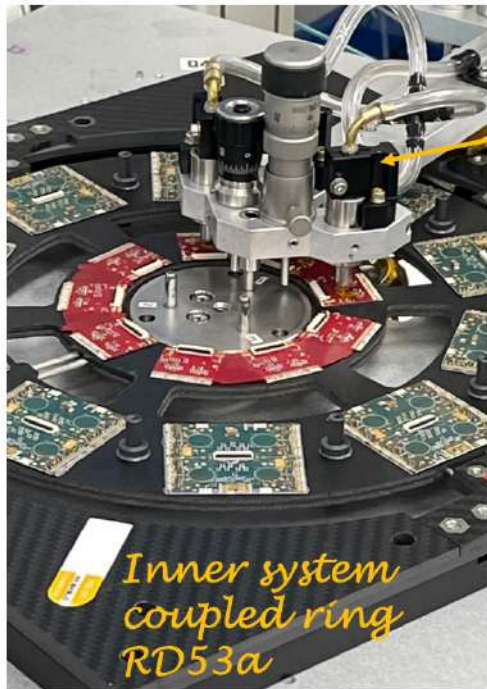
- **Common ATLAS and CMS R&D: RD53 collaboration**
(<https://rd53.web.cern.ch>)
- **Reduced pixel size: 50 x 50 μm^2**
- **First prototype for: RD53A**
 - Common for ATLAS and CMS
 - Three different analog front end (FE) for comparison
- **Final ATLAS-ITk chip (ITkPix)**
 - Radiation hard > 5 MGy (fluence $\sim 10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$)
 - Trigger rate: 1 MHz
 - High hit rate: 3 GHz/cm²



- Finished prototyping with RD53A-chip modules, O(200) modules were built among 20 sites
- Set up complete procedures for assembly and testing of modules
- **Bare modules**
 - Currently in pre-production
 - Process entirely done in industry
- **Flex PCB**
 - Design is finalised
 - Order being placed at the vendors (industry)
 - Pre-production to start the next month
- **Module assembly (mostly), and testing @ ITk institutes**
 - About 20 laboratories in ATLAS (France, Germany, Italy, UK, USA, Japan, Norway, CERN/Switzerland) have developed the experience to assemble and test modules
- **Loading onto local supports and cooling structures in 4 sites**

- Important number of assembled **modules** were **thermally cycled** (to extreme values) and **irradiated** to the HL-LHC expected fluence: **no damages or drop in efficiency**
- **Extensive electrical tests** of assembled modules to catch production problems: Quality Control (QC)
 - **Sensor electrical measurement:** on wafer, before assembly, after assembly and after thermal cycles
 - **Cold test at operating temperature (-15°C):** catch defects induced by thermal stress (delamination)
 - **Look for module failure after 24-long operation** (burn-in test)
- Final site qualification ongoing to tackle pre-production (to start early 2023)

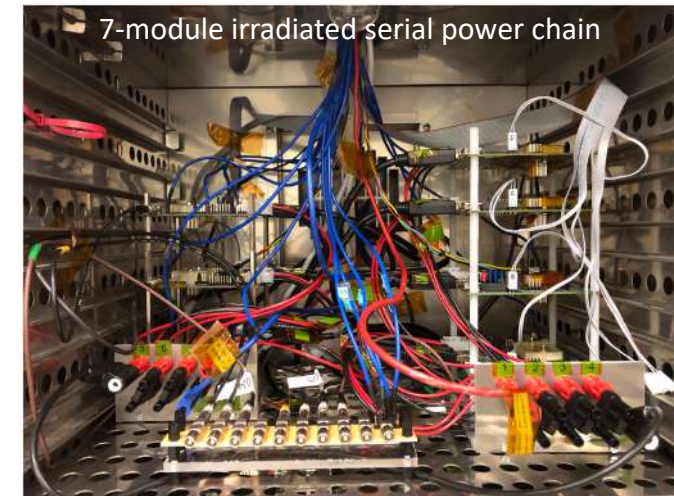




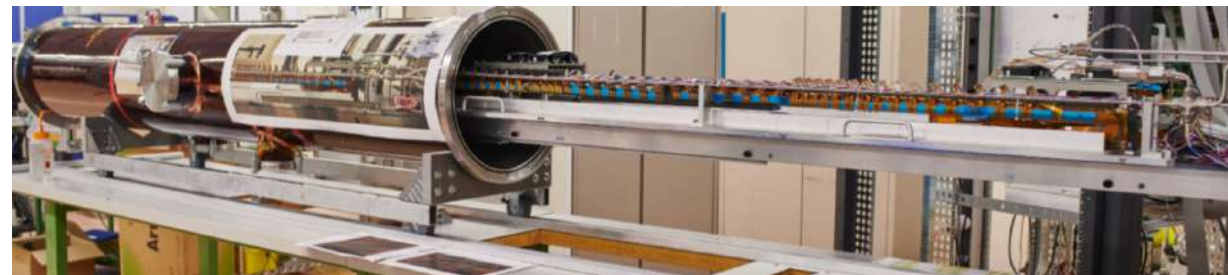
Tools developed for precision placing

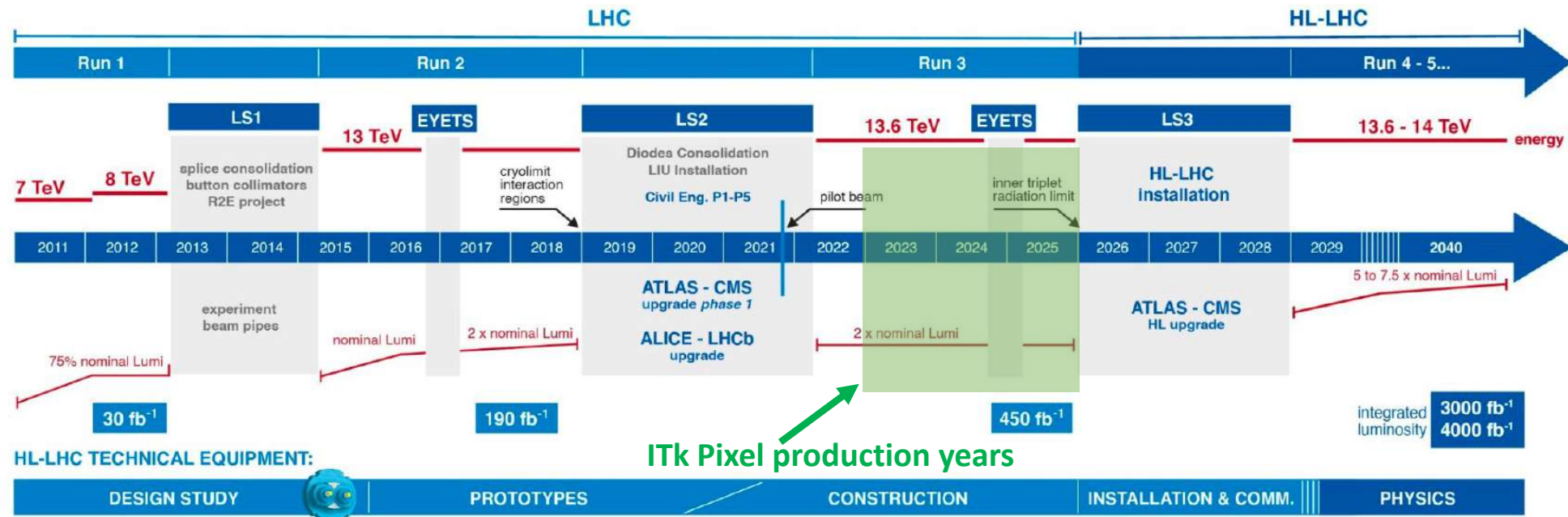
- Building system test infrastructure for testing loaded local supports
- Preparing for thermal cycles of bare and loaded support structures

- Serial power chain tests with real modules
 - On irradiated and non-irradiated modules
 - No damaging effect from serial powering



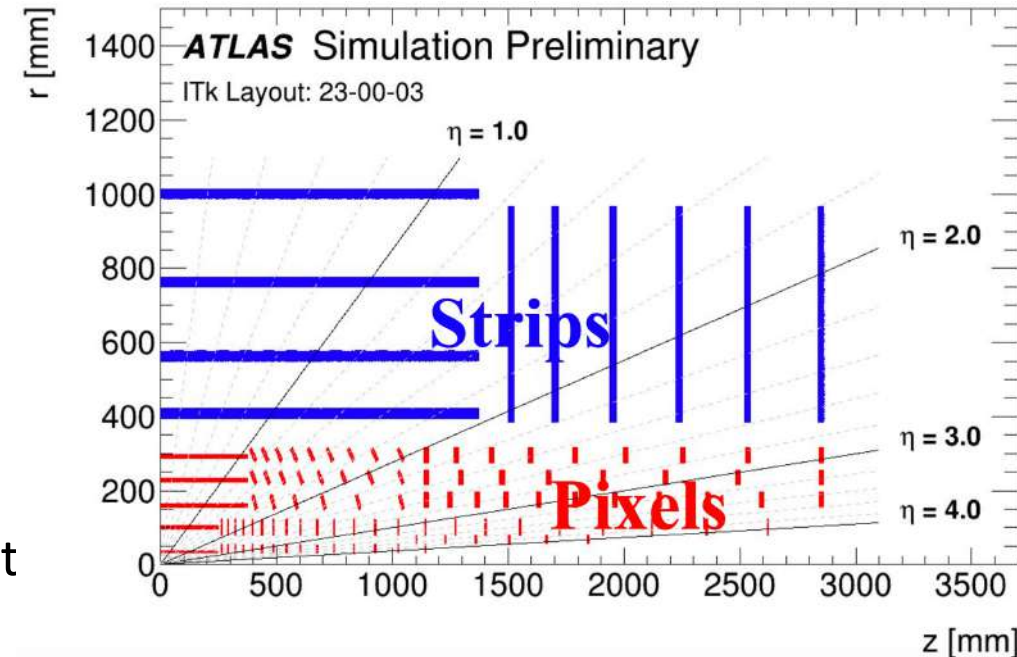
- Demonstrators development for both endcap and outer barrel

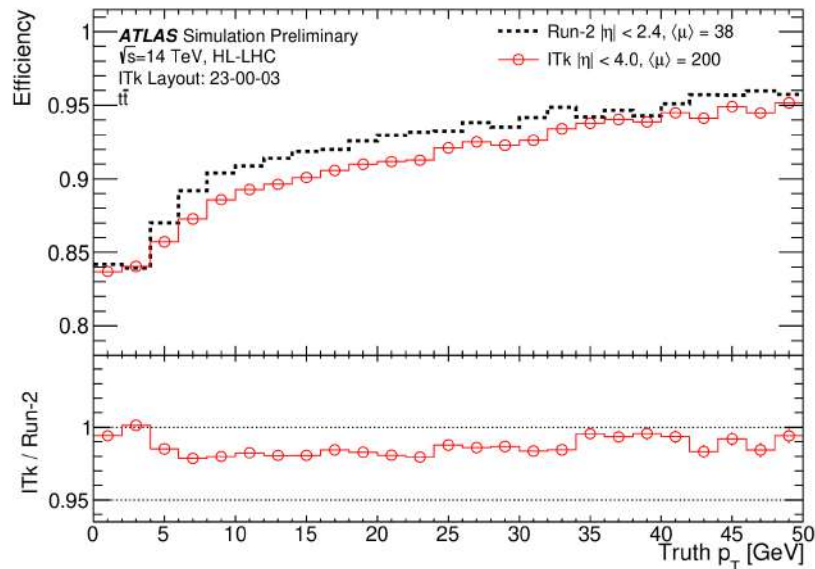
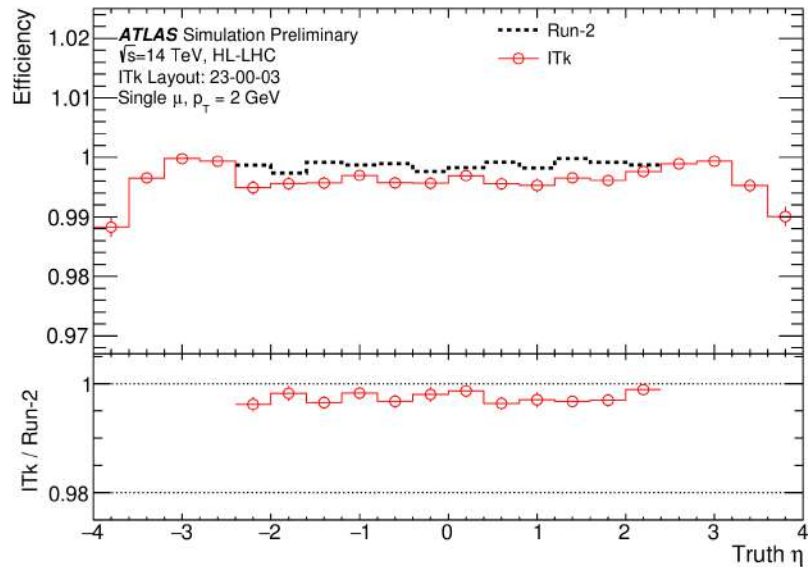




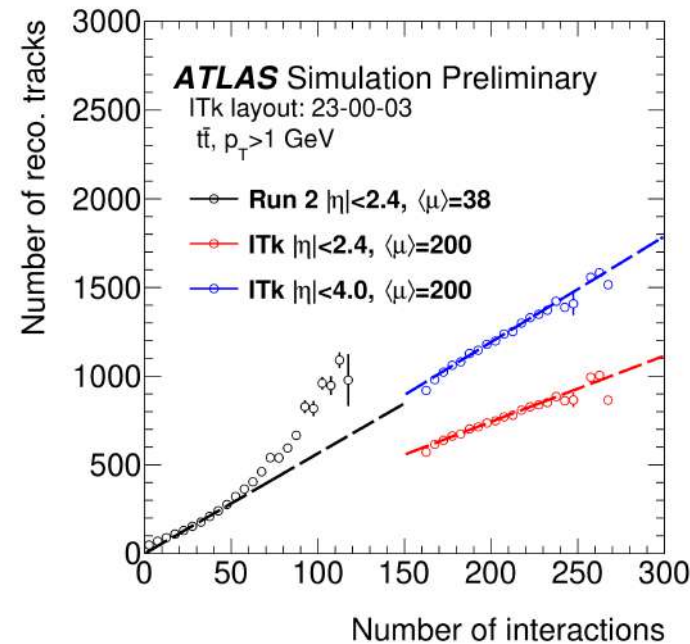
- Autumn 2022
 - Submission and production of final chip
 - Submission and production of final Flex PCBs
- 2023: Year of the pre-production → 10% of the total modules production
- 2024-2025: Modules production for ITk-Pixel
- Beginning of 2026, modules should be ready to start the loading and installation during Long Shutdown 3 (2026-2029)
- **Schedule is already very tight**

- **ATLAS is building a new tracker, ITk, to face the harsh conditions of HL-LHC**
 - Radiation hard
 - Low material budget
 - Fine granularity
 - Performance: same or better compared to current inner detector
- **ITk: full silicon tracker**
 - ITk-Strip: 4 barrel layers and 12 disks
 - ITk-Pixel: 5 barrel layers with inclined geometry, and rings at forward region
- **R&D and prototyping has now ended, we're entering the (pre-)production phase**
 - ITk-Strip: already in pre-production, for some parts even in production
 - ITk-Pixel: some parts in pre-production, modules pre-production in 2023
 - **2024-2025: Critical years for producing and building ITk detector**



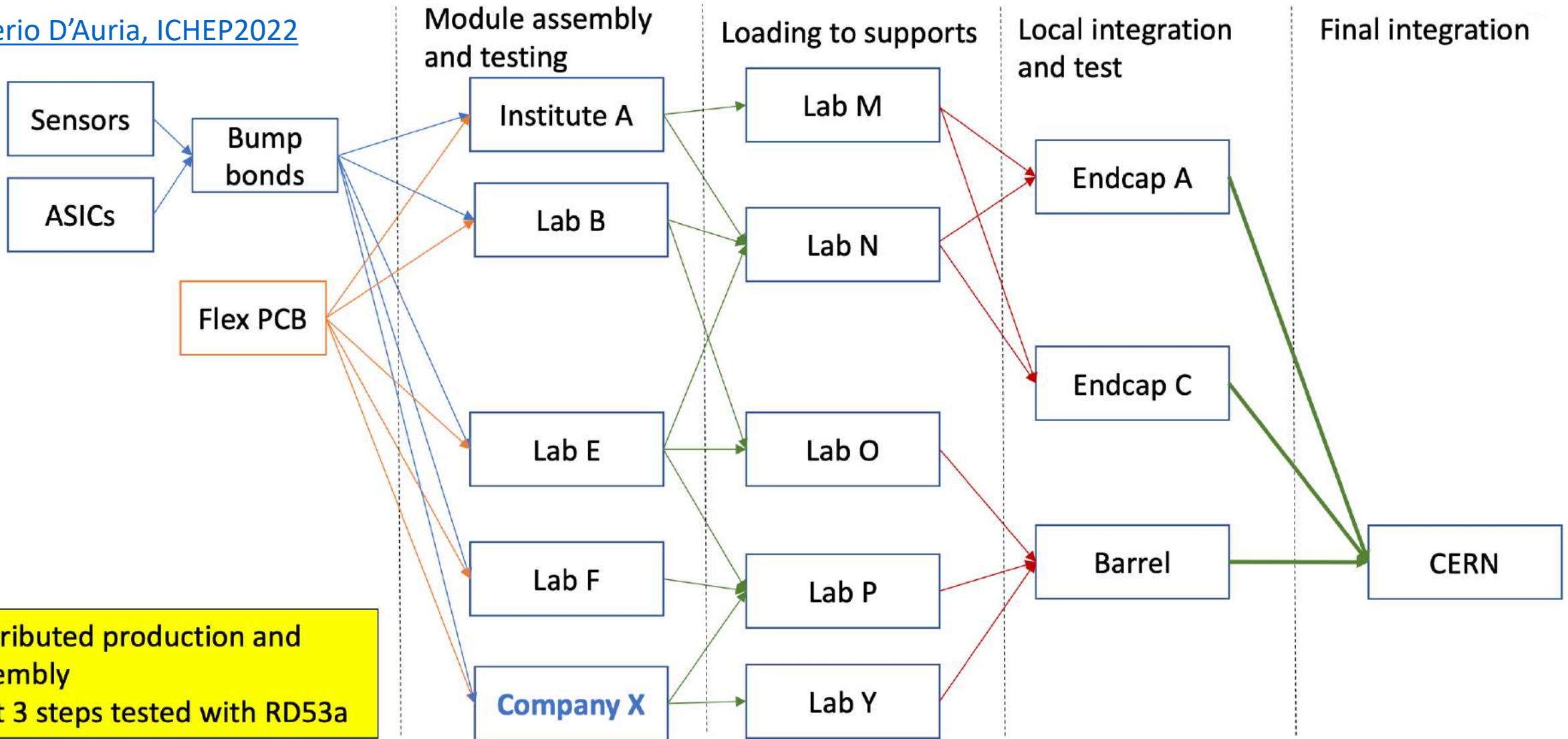


- Need to have robust tracking reconstruction efficiency at x5 pileup wrt to Run2-3
 - Similar performance at the barrel region
 - Very high efficiency at the forward region!



- Number of reconstructed tracks exhibits a very linear behaviour wrt the number of interactions with the Itk: very low tracking fake rate in spite of $\langle \mu \rangle = 200$ environment

Saverio D'Auria, ICHEP2022



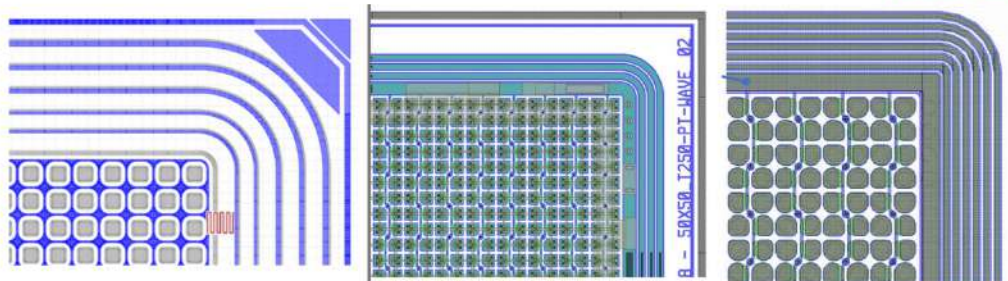
Two types of sensors:

Planar:

Various design detail left up to vendor :

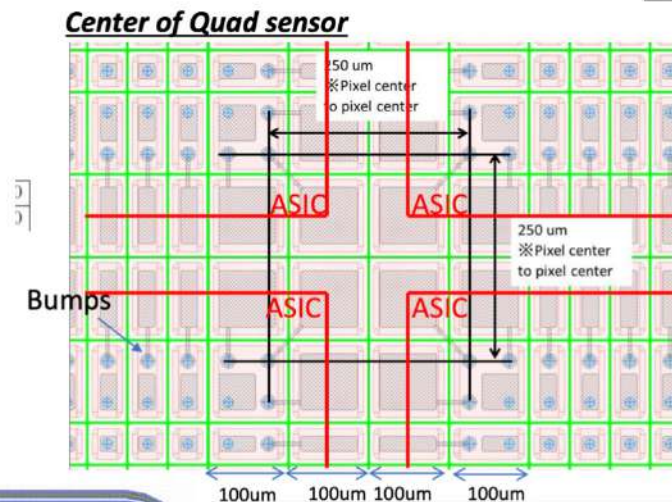
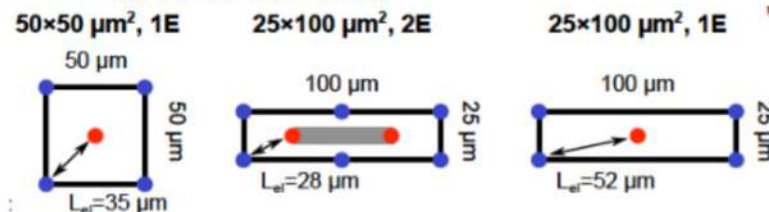
- *p*-stop vs. *p*-spray insulation
- Polysilicon bias or punch-through
- Guard-ring geometry

Requirements defined on performance

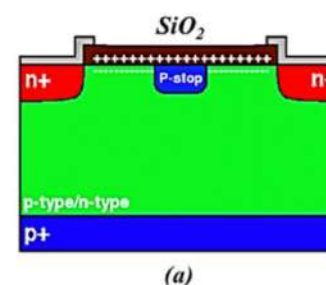


Inner system uses 3D sensors

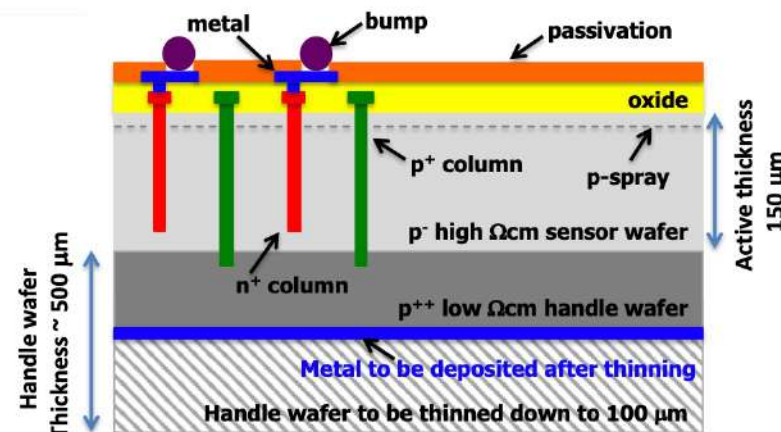
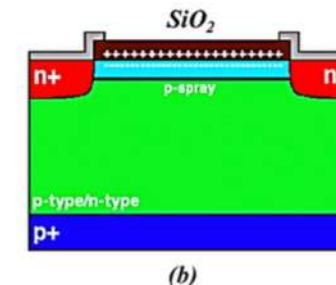
- High radiation tolerance
- Lower bias voltage



***P*-stop**

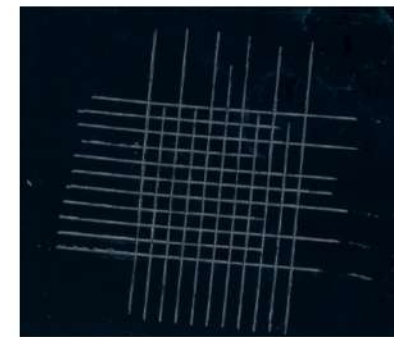
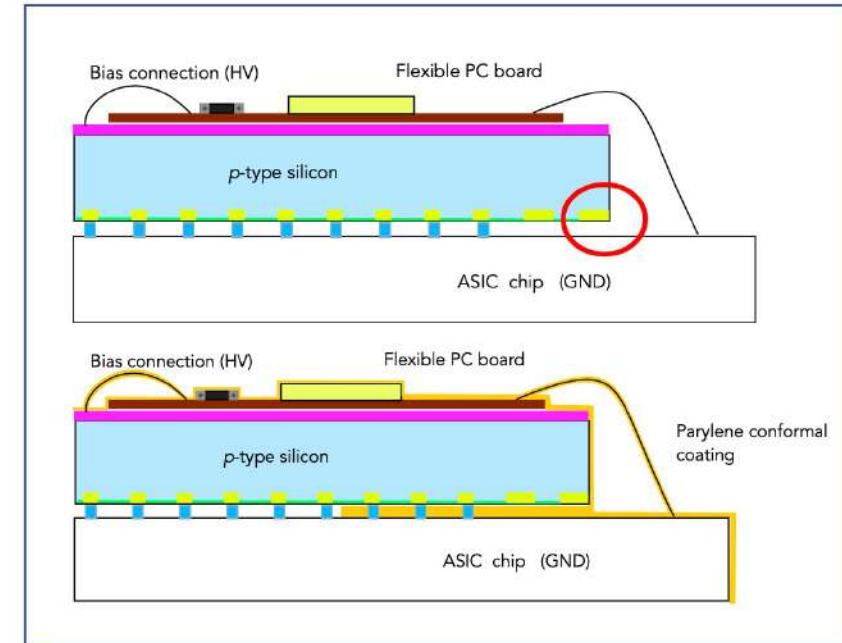


***P*-spray**



Technology challenges

- Large area ASIC, 20 x 20 mm² , large area sensor 40 x 40 mm²
- High density, low pitch bump bonding 50 μm x 50 μm
- Radiation hardness
- Large temperature range: operating at [-25 to -10°C] to limit radiation damage effects, heat to +20°C during maintenance
 - Avoid delamination of bumps: thin metal flex circuit
- Low-mass services, to reduce X₀
- Serial powering (see [talk by F. Hinterkeuser](#), this session)
- Large Bias voltage across thin air gap (10μm) → conformal coating
 - 54 quad modules (RD53a) coated with parylene N
 - Excellent reproducibility and adhesion
 - Both commercial and in-house lab coating
 - Tested after irradiation and thermal cycles



Adhesion tests of Parylene on Silicon after 1 10¹⁶ neutron eq. cm⁻² (nucl. reactor irradiation)